

Work Order ID 82889

82889

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Tuesday, April 10, 2012 2:30:52 PM

Item ID: D3913-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Long Basket Base Assembly, 350
 Start Date: 4/10/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/20/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: *12-04-10* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3913	A
D4020	A

100 Weld per dwg A/R S.S. rod Batch: *4115778* 0.00
 Large Fab

100
 Large Fab

Large Fab

Memo

1- assemble ribs, weld as per dwg D3913 using DT9610A
 inspect before welding mesh
 2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends
 3- weld hinge (3) and Mounting brackets as per dwg D3913
 take lid to locate hinge and bracket

0.00

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

110
 QC

Quality Control

Memo

0.00

12.04.24 *(1x)*

1x *12.04.24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

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Start Date: 4/10/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/20/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

Hand Finishing

5/26/12

TC

7/6/12-4-26

W/O:		WORK ORDER CHANGES					
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat 1ST COAT: START TIME: 10:50 OVEN TEMPERATURE: 400°F FINISH TIME: 11:20 ***** 2nd coat if necessary ***** 2ND COAT: START TIME: 11:40 OVEN TEMPERATURE: 400°F FINISH TIME: 12:10	0.00 0.00				IX	Ø		M-L 12/04/26
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				1	Ø		BL12-4-26

M121134

W/O:		WORK ORDER CHANGES					
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N900040100

Setup Start *NS1*

Stop ***NS2***

Start Date: 4/10/2012 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 4/20/2012 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

150

Memo

0.00

HandFinish

Pick Kit

Hand Finishing

QC5- Inspect part completeness to step on W/O

0.00

160

Memo

0.00

QC

Quality Control

Identify as per dwg & Stock Location: D4050-041 0.00

9.00

170

Memo

0.00

Packaging

Packaging

W/O:		WORK ORDER CHANGES					
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Required Date: 4/20/2012 Req'd Qty: 1.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

MLJ 12/04/27

ME
12-04-29

W/O:		WORK ORDER CHANGES					
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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC
chg qty's DD 10.04.12 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

✓ D2581

Manufactured

No

100

Each

10.0000

2

2

D2581

Mounting Bracket

**

B82017 → 2x 12.04.19

Location

Loc Qty

Loc Code

WA005

10

69739

1

70766

2

77045

1

81253

6

✓ D3913-1

Manufactured

No

100

Each

8.0000

1

1

D3913-1

Rib

**

12.09.19

Location

Loc Qty

Loc Code

WA

2

74145

0

80790

2

WA006

6

81437

6

✓ D3913-15

Manufactured

No

100

Each

13.0000

1

1

D3913-15

Wide Handle Plate

**

B82510 12.09.19

Location

Loc Qty

Loc Code

WA

11

81440

6

82510

5

WA005

2

80778

2

W/O:		WORK ORDER CHANGES					
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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

D3913-3 Manufactured No

100 Each 9.0000 1 1

✓ *D3913-3*

Rib

**

B78287 → 1x
12.04.19

Location	Loc Qty	Loc Code
WA	6	
69160	0	
74144	0	
81443	6	
WA006	3	
69160	1	
78287	1	
81714	1	

D3913-7 Manufactured No

100 Each 2.0000 2 2

* *D3913-7*

Rib

**

B82943 → 2x 12.04.19
B81439

Location	Loc Qty	Loc Code
WA006	2	
81439	2	

✓ D3913-9 Manufactured No

100 Each 10.0000 1 1

D3913-9

Hinge Rib

**

12.04.19

Location	Loc Qty	Loc Code
WA	9	
81200	9	
WA006	1	
70138	1	

W/O:		WORK ORDER CHANGES					
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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

D3916-041 Manufactured No

100 Each 8.0000 2 2

**

B82932 → 2x SJ 12.04.19

✓ *D3916-041*

Rib Assembly

Location Loc Qty Loc Code

WA006 8

80824 6

81444 2

✓ D3916-5 Manufactured No

100 Each 1.0000 3 3

**

B81190 → 3x SJ 12.04.19

D3916-5

Light Rib

Location Loc Qty Loc Code

WA 1

81434 1

✓ D4016-1 Manufactured No

100 Each 12.0000 3 3

**

SJ 12.04.19

D4016-1

Hinge Half, Base

Location Loc Qty Loc Code

WA 12

66418 0

81702 12

✓ D4017-7 Manufactured No

100 Each 13.0000 1 1

**

3x

SJ 12.04.19

D4017-7

Rib

Location Loc Qty Loc Code

WA 6

78327 6

WA005 7

69730 1

81176 6

1x

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

D4017-9 Manufactured No

100 Each 13.0000 2 2

D4017-9

Rib

**

B80943 → 2x
12.04.19

Location

Loc Qty

Loc Code

WA

6

81445

6

WA006

7

70341

2

73531

4

81515

1

✓ D4020-11 Manufactured No

100 Each 8.0000 2 2

D4020-11

End Mesh, Basket

**

B81370 → 2x 12.04.23

Location

Loc Qty

Loc Code

WA

-4

81442

8

WA035

12

✓ D4021-1 Manufactured No

100 Each 35.0000 3 3

D4021-1

Handle Plate

**

12.04.19

Location

Loc Qty

Loc Code

WA

14

69518

0

74316

0

74946

0

81181

4

82509

10

WA005

21

80826

21

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

D4034-041

Manufactured No

100

Each

8.0000

1

1

**

SH 12.04.19

✓ *D4034-041*

Aft Upper Rib Assembly

Location

Loc Qty

Loc Code

WA

6

81170

6

WA006

2

81171

2

100

Each

6.0000

1

1

**

SH 12.04.19

✓ D4034-043

Manufactured No

D4034-043

Fwd Upper Rib Assembly

Location

Loc Qty

Loc Code

WA

6

81173

6

100

sf

677.2254

33

33

**

4/12/1347 → 33 SH 12.04.23

✓ M304EX0.75-16F

Purchased No

M304EX0 75-16F

Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA

0.0001156

119180

0.0001156

WA035

677.2252641

117197

102.9036

117896

29.49258

118153

76.8473

118955

82.17

119180

53.6958107

119729

28.1132686

120153

2.97557478

120917

170.88713

121082

130.14

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

150 Each 316.0000 6 6

AN3-10A

Bolt

**

✓ JB

Location

Loc Qty

Loc Code

GA

18

119084

18

ST351

298

117795

2

120873

296

120873

AN960JD8 NAS1149DN832 Purchased No

150 Each 0.0000 2 2

AN960JD8

Washer

D2931 Manufactured No

150 Each 474.0000 2 2

D2931

Bumper

**

120422 JB

**

✓ JB

Location

Loc Qty

Loc Code

ST504

474

46064

474

46064

D4021-5 Manufactured No

150 Each 10.0000 2 2

D4021-5

Blanking Plate

**

JB 12/04/25

Location

Loc Qty

Loc Code

ST084

10

81183

8

81438

2

1X 81183 ✓
1X 81438
82974



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Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

150

Each

1,124.000

2

2

✓

MS20600-AD4W3

Cherry Rivets

**

JB

Location

Loc Qty

Loc Code

ST321

991

111636

36

117601

17

118626

598

120308

340

WA018

133

107939

133

MS21042L3

Purchased

No

150

Each

2,198.000

6

6

MS21042L3

Nut

**

121349

JB

12/04/25

Location

Loc Qty

Loc Code

ST300

2198

117441

16

117885

32

118451

5

118927

3

119017

1976

119075

166

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Start Date: 4/10/2012

Required Date: 4/20/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

150

Each

690.0000

12

12

**

NAS1149F0332P

WASHER

✓ JB 12/04/22

Location

Loc Qty

Loc Code

ST275

690

117735

37

119225

10

120910

198

120986

200

121166

42

121259

200

17317

3

120910

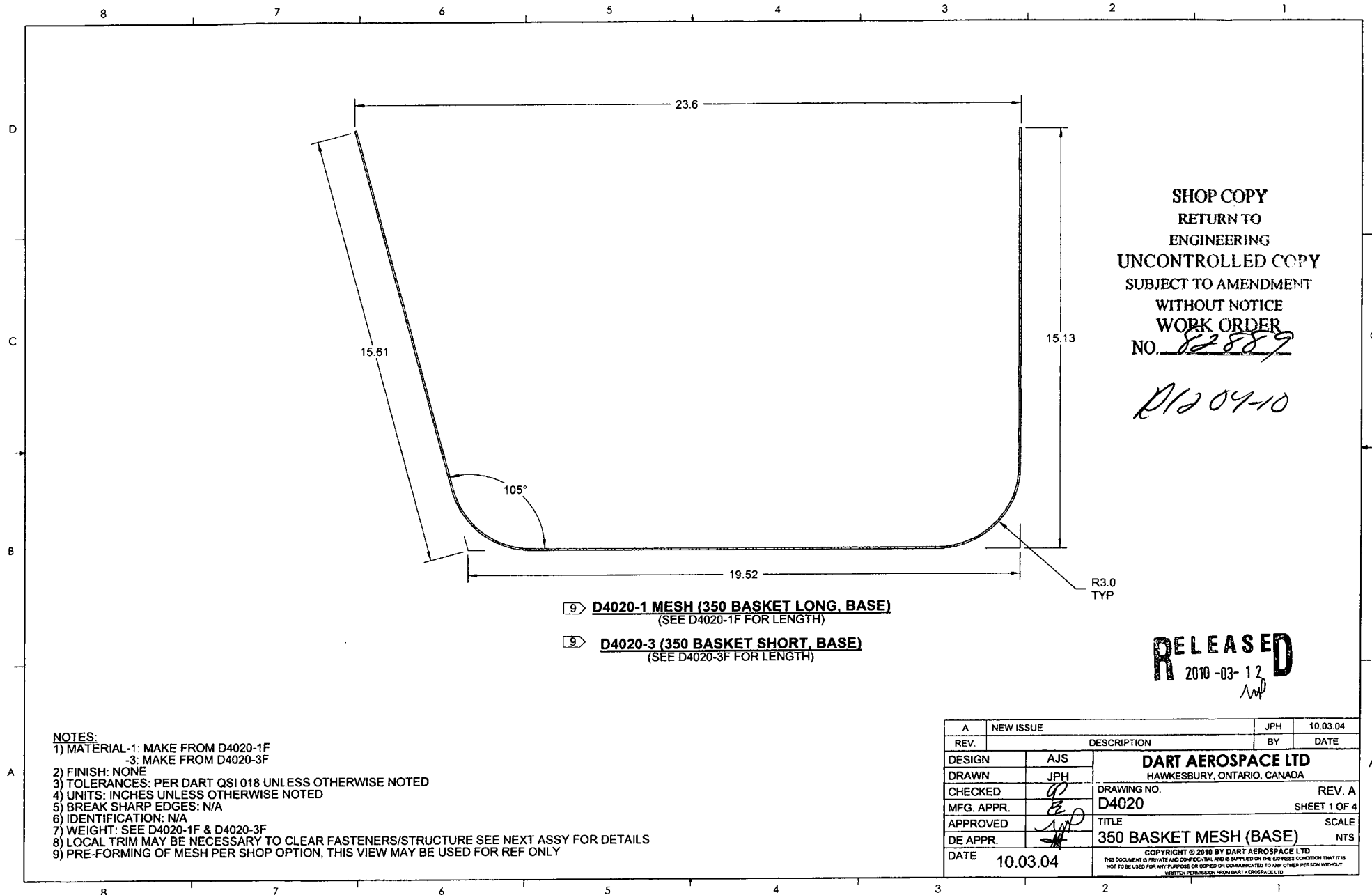
W/O:		WORK ORDER CHANGES					
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Dart Aerospace Ltd

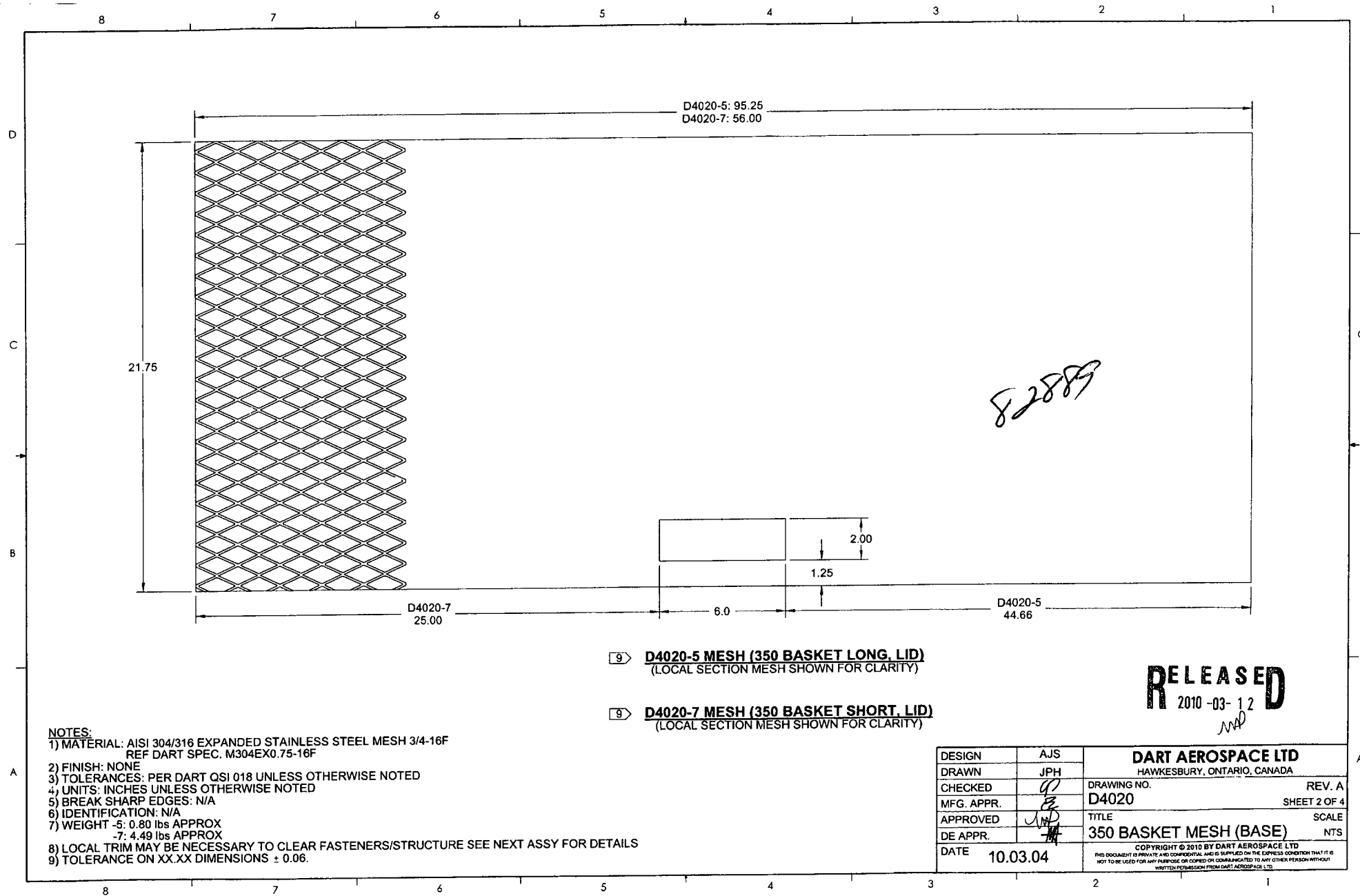
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9 D4020-5 MESH (350 BASKET LONG, LID)
(LOCAL SECTION MESH SHOWN FOR CLARITY)

9 D4020-7 MESH (350 BASKET SHORT, LID)
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
ND

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JP	DRAWING NO.	REV. A
MFG. APPR.	JP	D4020	SHEET 2 OF 4
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	350 BASKET MESH (BASE)	NTS
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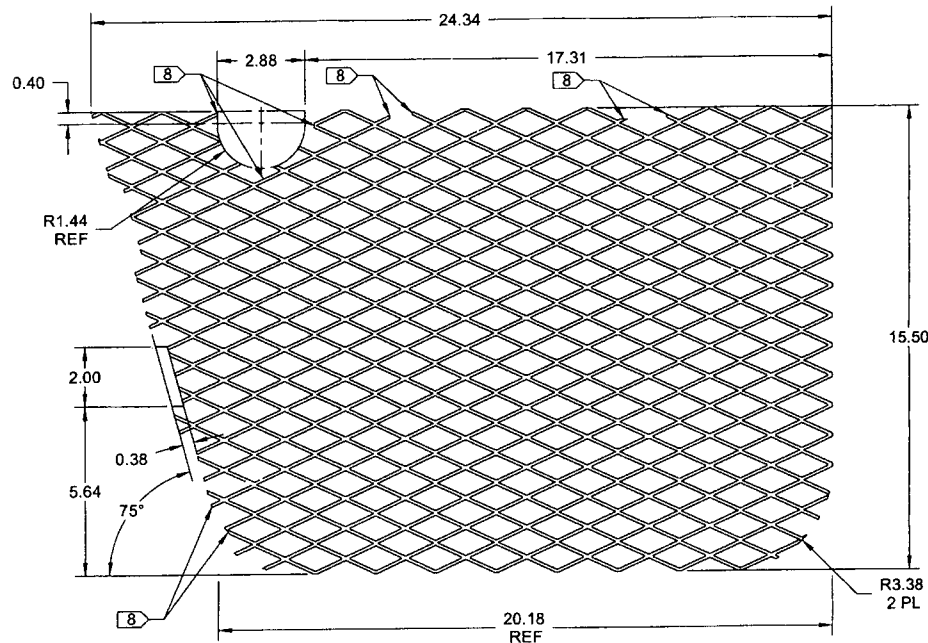
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



9 D4020-11 END MESH, BASKET

52889

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06

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2010-03-12

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DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4020	REV. A SHEET 3 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE 350 BASKET MESH (BASE)	SCALE NTS
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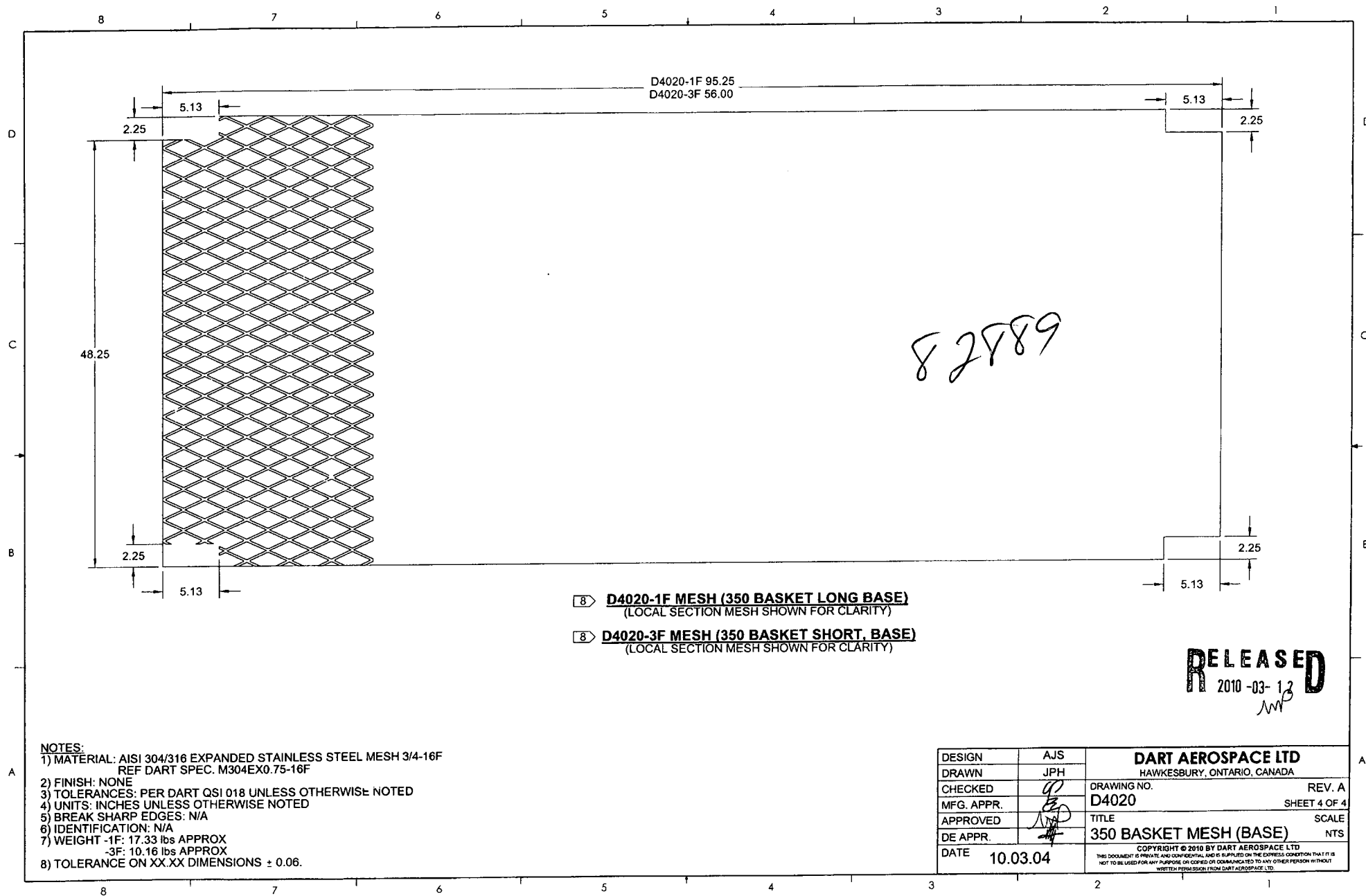
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd

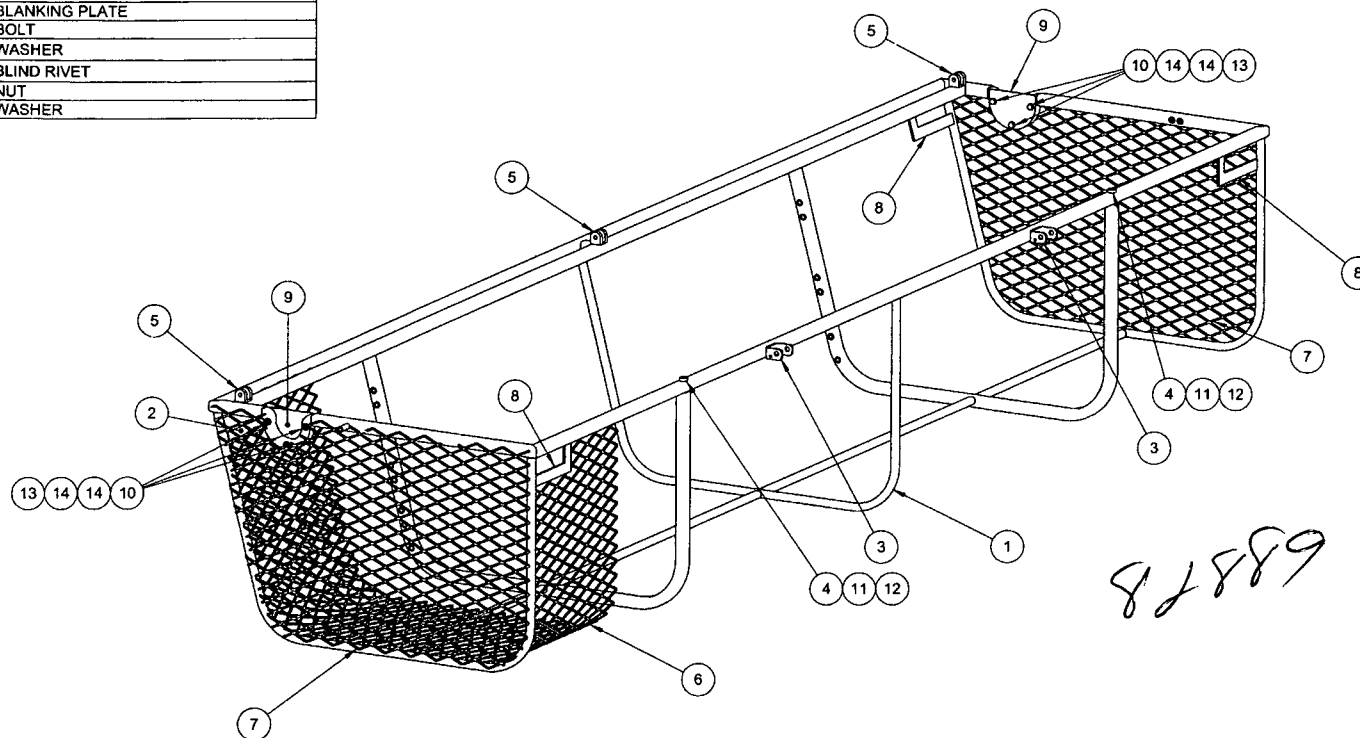
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	1	D3913-101	TUBULAR ASSY (350 SHORT BASKET)
2	1	D3913-15	WIDE HANDLE PLATE
3	2	D2581	MOUNTING BRACKET
4	2	D2931	BUMPER
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN960JD8	WASHER
12	2	MS20600AD4W3	BLIND RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.3 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

RELEASED
2010-03-22
JPH

A NEW ISSUE		JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) SCALE NTS SHEET 1 OF 6 REV. A COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
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CHECKED	JPH		
MFG. APPR.	JPH		
APPROVED	JPH		
DE APPR.	JPH		
DATE	10.03.16		

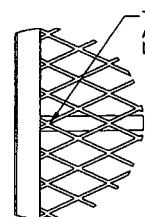
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

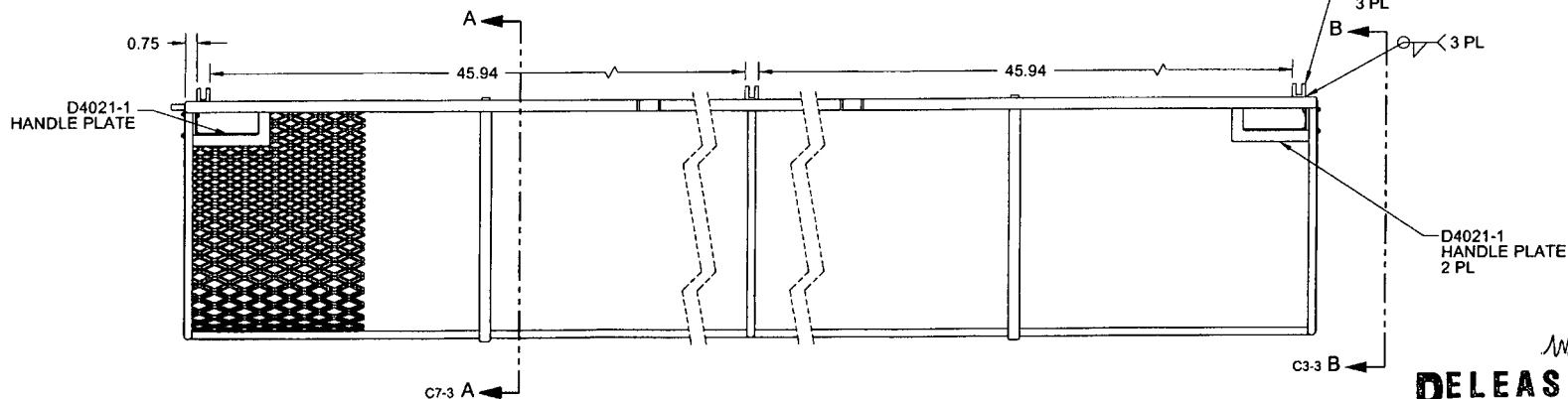
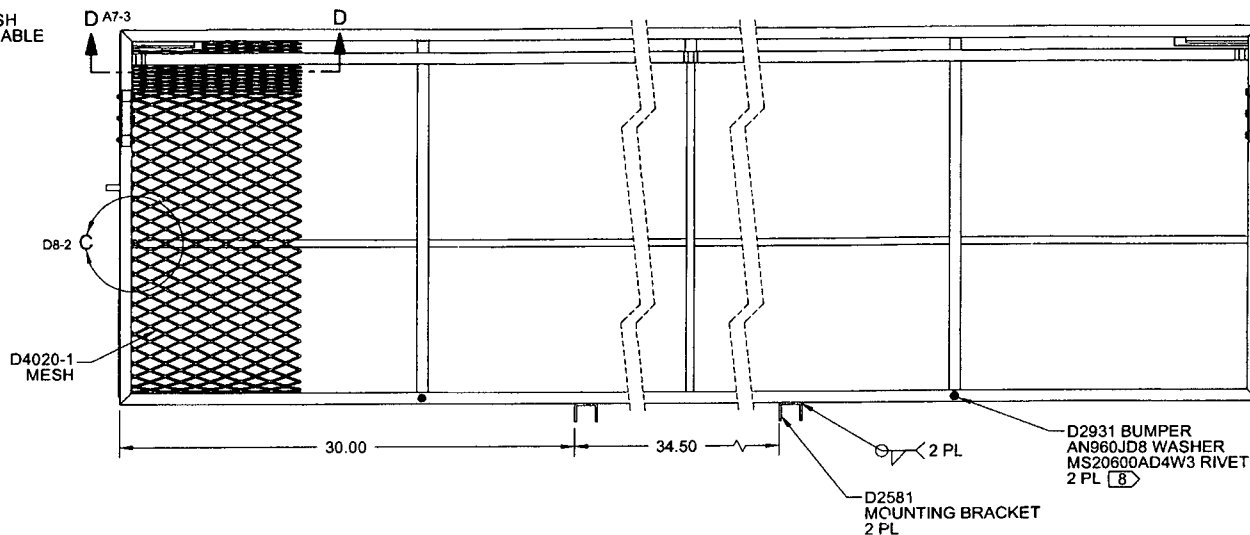
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL C D7-2

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

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2010-03-27

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	XX	D3913	SHEET 2 OF 6
APPROVED	HH	TITLE	SCALE
DE APPR.	HH	LONG BASKET BASE ASSY (350)	NTS
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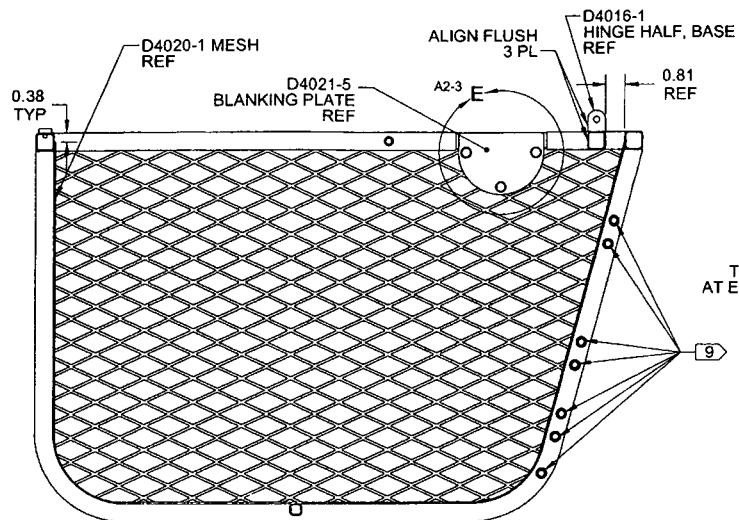
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

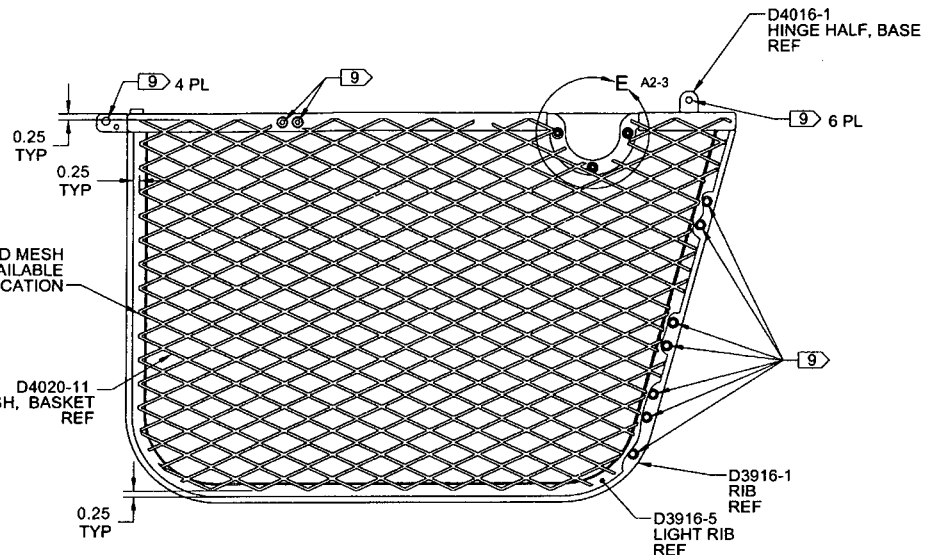
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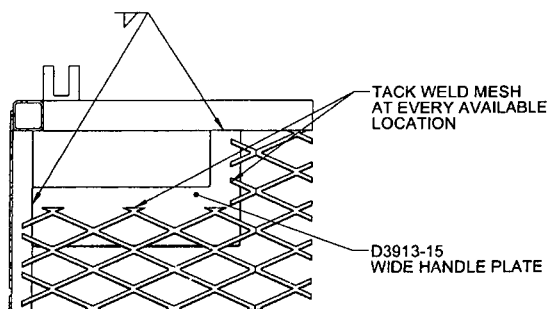
NOTE: Date & initial all entries



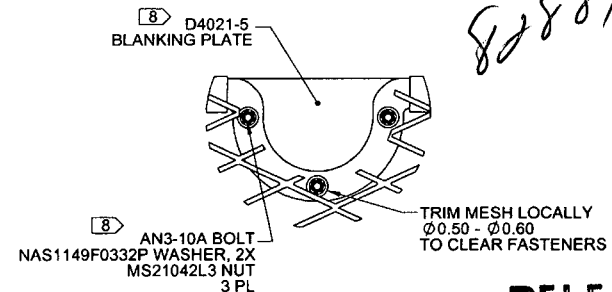
SECTION A-A A5-2






VIEW B-B A2-2



SECTION D-D D7-2
TYPICAL FOR ALL
HANDLE PLATES



DETAIL E D2-3
D6-3

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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3913	SHEET 3 OF 6
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2010-03-22

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

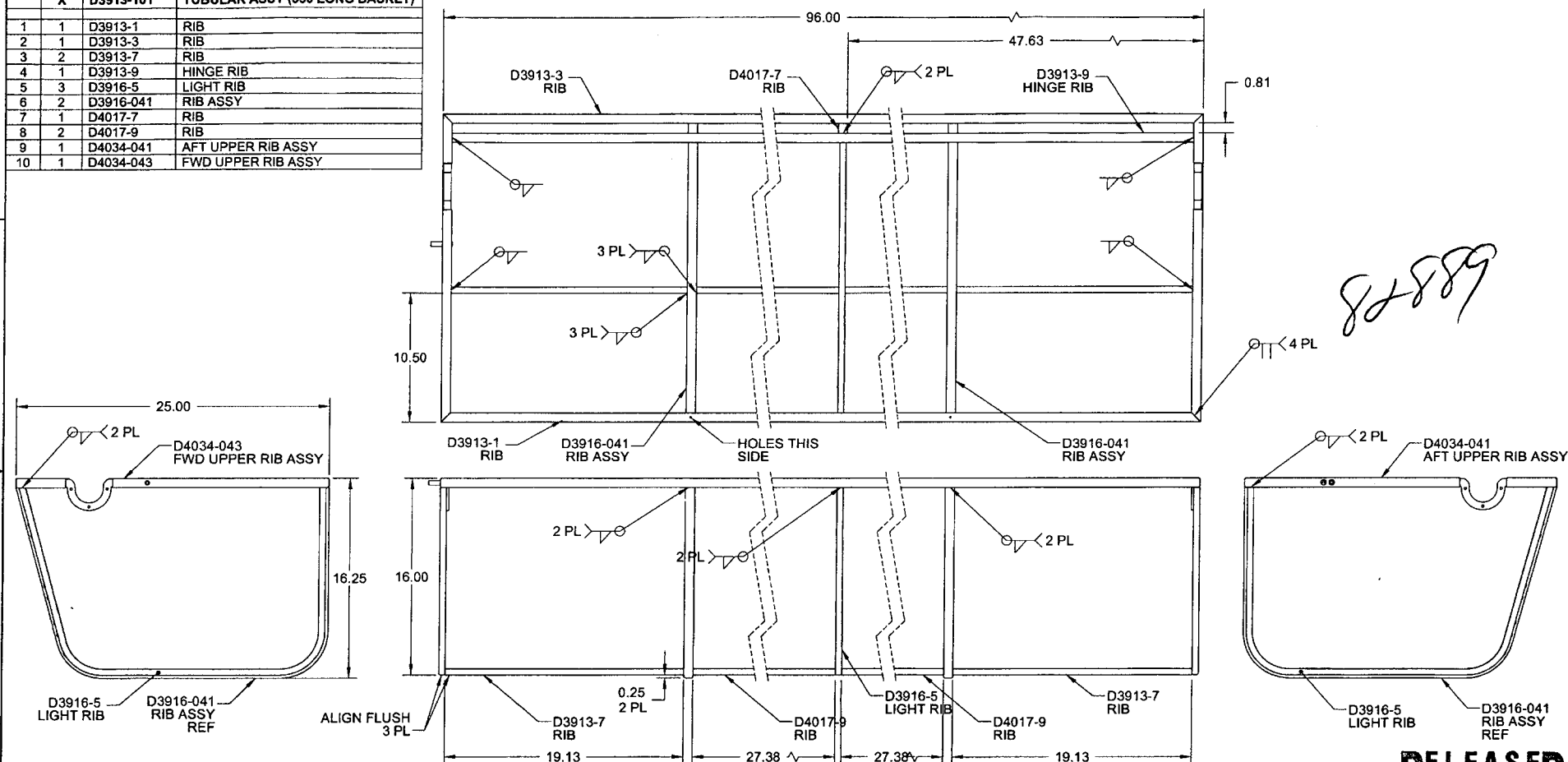
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	1	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



8 D3913-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.53 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

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MFG. APPR.		D3913	SHEET 4 OF 6
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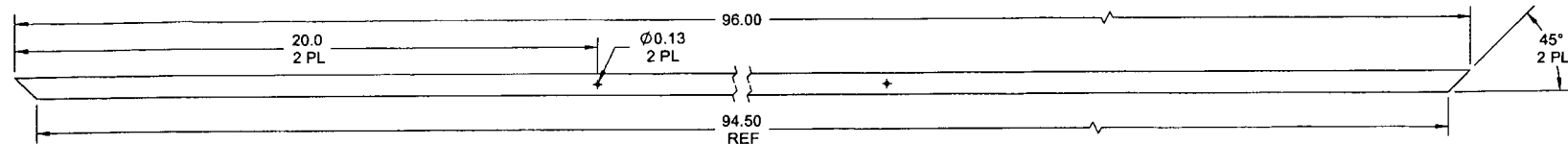
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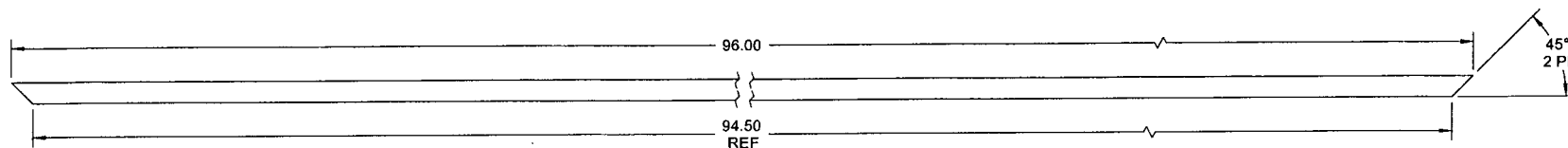
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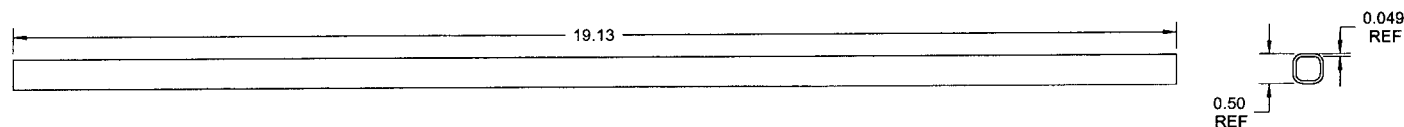
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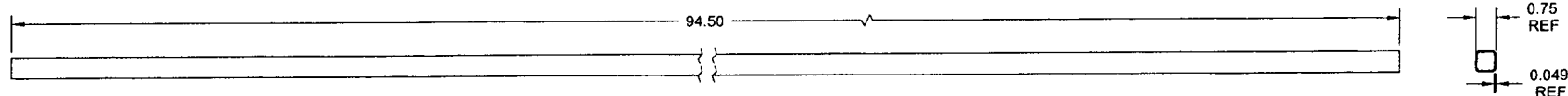
D3913-1 RIB



D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB

NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3913	SHEET 5 OF 6
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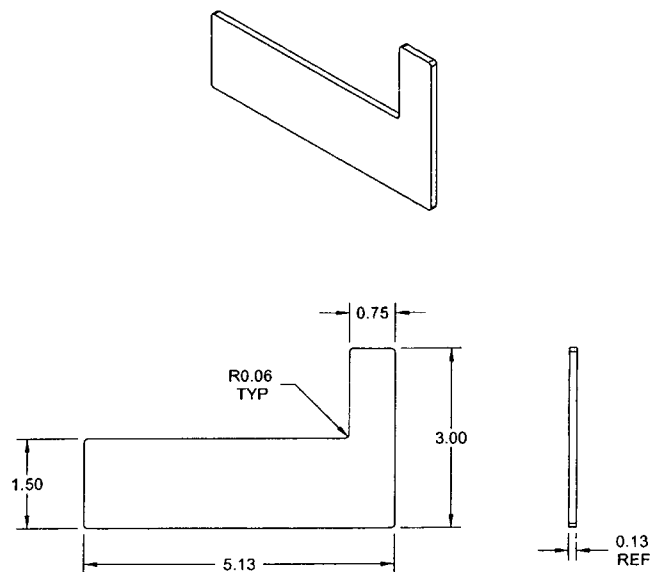
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NOTE: Date & initial all entries



D3913-15 WIDE HANDLE PLATE

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5058 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

DESIGN	AJS	DART AEROSPACE LTD	
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